

UNIFORM TROUSERS

A. Class A Dress Trousers- Male and Female

1. Style: The pant shall have a plain front with two quarter top front pockets and two back pockets.
2. Belt Loops: There should be a minimum of five belt loops on waist sizes 30 and down, seven on sizes 31-48, and nine on sizes 50 and larger. Each loop is to be at least $\frac{3}{4}$ " wide, of double thickness and stitched on each side. Except for the back center belt loops, which may be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. Loops and waistband must be wide enough to accommodate, at the minimum, a belt $1 \frac{5}{8}$ " wide.
3. Color: Dark Navy
4. Creasing: The front and rear creases in the trousers legs must incorporate a permanent silicone adhesive crease on both the front and back of the trousers.
5. Design: Shall be made on a uniform pattern, having a plain front with quarter top front pockets, at least $\frac{3}{4}$ " inch belt loops and two back pockets.
6. Fabric: All season trousers shall be 14.0 – 14.5 oz per linear yard serge weave. 75% polyester/25% worsted wool with 10-12% mechanical filling stretch. Summer weight trousers shall be 12.0 – 12.5 oz per linear yard serge weave. 75% polyester/25% worsted wool with 10-12% mechanical filling stretch
7. Finishing and Pressing: The trousers shall be made in a first class workmanship manner. All loose threads shall be removed. Trouser must be pressed completely and properly with side seams, inseam and seat seam are to be pressed open.
8. Inside Trim: The right fly lining and crotch lining shall be of the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be serged to each front. A separate French fly made of the outer fabric shall be sewn to the inside right fly.
9. Labeling: Trousers shall be labeled with the following information: styles, fibers content, care instructions, WPL number and country of origin.
10. Pocketing: All pocketing shall be a 50/50 polyester cotton twill.
11. Pockets: The front pockets shall have a minimum opening of $6 \frac{1}{2}$ " and shall be at least 6" deep from the bottom of the opening. The back pockets shall have a

- minimum opening of 5 1/2 " and shall be at least 6" deep. Waist sizes 29" and smaller shall have 5" openings.
12. Seaming: The entire trouser is to be seamed with polyester core and the seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside threads of the trouser are to be serged.
 13. Trouser Braid: Dress trousers for the ranks of lieutenant and above shall have the option of a one inch black braid extending down the outward seam from the waistband down the full length of the leg.
 14. Waistband: The waistband shall be 2" wide and shall be closed with a double hook and eye closure. The men's waistband will be self-fabric with double strip of silicone shirt grip. The women's trousers shall be self-fabric ¾" cotton full tape with sewn in silicone shirt grip and 2" of polyester dry cleanable elastic. .
 15. Option: The trouser shall have the option of an internal cargo pocket option in both the all season and summer weight fabrics. The cargo pockets must have the ability to secure with a zipper. The trouser shall also allow an option to let out the seams on the thighs to accommodate those with an athletic build.
 16. Sizes:

Men's sizes:

Regular and Long Sizes

28 30 31 32 33 34 35 36 37 38 40 42 44 46 48 50 52

Women's sizes:

2 4 6 8 10 12 14 16 18 20 22 24 26 28

B. Uniform Trousers/ Patrol Operations - Male and Female

1. Style: The pant shall have a plain front with quarter top front pockets, two back pockets, and the option of two inconspicuous cut in zippered side cargo pockets for a clean professional appearance.
2. Belt Loops: There should be a minimum of five belt loops on waist sizes 30 and down, seven on sizes 31-48, and a minimum of nine on sizes 50 and larger. Each loop is to be at least ¾" wide, of double thickness and stitched on dace side with a two needle machine. Except for the back center belt loops, which may be tacked

- on, all loops shall be sewn into the bottom of the waistband and into the rocap. Loops and waistband must be wide enough to accommodate, at the minimum, a belt 1 5/8" wide.
3. Color: Dark Navy
 4. Creasing: The front and rear creases in the trousers legs must incorporate a permanent silicone adhesive crease on both the front and back of the trousers.
 5. Design: Shall be made on a uniform pattern, having a plain front with quarter top front pockets, at least 3/4" inch belt loops and two back pockets.
 6. Fabric: All season trousers shall be 14.0 – 14.5 oz per linear yard serge weave. 75% polyester/25% worsted wool with 10-12% mechanical filling stretch. Summer weight trousers shall be 12.0 – 12.5 oz per linear yard serge weave. 75% polyester/25% worsted wool with 10-12% mechanical filling stretch
 7. Finishing and Pressing: The trousers shall be made in a first class workmanship manner. All loose threads shall be removed. Trouser must be pressed completely and properly with side seams, inseam and seat seam are to be pressed open.
 8. Inside Trim: The right fly lining and crotch lining shall be of the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be serged to each front. A separate French fly made of the outer fabric shall be sewn to the inside right fly.
 9. Labeling: Trousers shall be labeled with the following information: styles, fibers content, care instructions, WPL number and country of origin.
 10. Pocketing: All pocketing shall be a 50/50 polyester cotton twill.
 11. Pockets: The front pockets shall have a minimum opening of 6 1/2" and shall be at least 6" deep from the bottom of the opening. The back pockets shall have a minimum opening of 5 1/2 " and shall be at least 6" deep. Waist sizes 29" and smaller shall have 5" openings.
 12. Seaming: The entire trouser is to be seamed with polyester core and the seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside threads of the trouser are to be serged.
 13. Waistband: The waistband shall be 2" wide and shall be closed with a double hook and eye closure. The waistband shall be a polyester, spandex, nylon blend with a double strip of silicone shirt grip.

14. Option: The trouser shall have the option of an internal cargo pocket option in both the all season and summer weight fabrics. The cargo pockets must have the ability to secure with a zipper. The trouser shall also allow an option to let out the seams on the thighs to accommodate those with an athletic build.

15. Sizes:

Men's sizes:

Regular and Long

28 30 31 32 33 34 35 36 37 38 40 42 44 46 48 50 52

Women's sizes:

2 4 6 8 10 12 14 16 18 20 22 24 26 28

UNIFORM SHIRTS

A. Command Style White Long Sleeve Shirt – Male and Female

1. Shell Fabric: 7.0 – 7.5oz per square yard plain weave in a 65% polyester/ 35% cotton fiber blend with an 8-10% filling stretch that is pre-cured for wrinkle resistance and treated with a soil release finish, The garment must be machine washable.
2. Color: White
3. Design and Construction: Long sleeved uniform shirt with a five crease military style with permanent sewn in creases. The collar must be a banded dress collar and the pockets mitered and pleated, with scalloped flaps, and allow a pen opening in left pocket and a hook and loop closure. The cuffs shall be secured with two buttons, and the shirt shall contain epaulets, badge eyelets with internal support strap and extra-long tails, so the shirt remains tucked securely.
4. The shirt may be customized with emblems, a cloth name tab, and come with a zipper option. There shall be one regulation Milwaukee Police Department should patch, supplied by the department, to be sewn on the upper left sleeve.

5. Standard Size Range:

Men's sizes:

Regular and Tall

Sleeve Length: 32 sizes 14.5-17
Sleeve Length: 33 sizes 14.5-18.5
Sleeve Length: 34 sizes 15.5-18.5
Sleeve Length: 35 sizes 15.5-19.5
Sleeve Length: 37 sizes 16.5-19.5

Women's sizes:

Regular Length

30 32 34 36 38 40 42 44 46 48

B. Command Style Class A Navy Shirt – Male and Female

1. Shell Fabric: 4.5oz per square yard plain weave in a 75% polyester/25% wool with an 8 - 10.5% filling stretch. The garment must be machine washable.
2. Color: Dark Navy
3. Design and Construction: The long sleeved uniform shirt shall have a five crease military style with permanent sewn in creases. The collar must be a banded dress collar and the pockets mitered and pleated, with scalloped flaps, and allow a pen opening in left pocket and a hook and loop closure. The cuffs shall be secured with two buttons, and the shirt shall contain epaulets, badge eyelets with internal support strap and extra-long tails, so the shirt remains tucked securely.

The short sleeved uniform shirt shall have a five crease military style with permanent sewn in creases. The collar should be a convertible sports collar and the pockets mitered and pleated, with scalloped flaps, and allow a pen opening in left pocket and a hook and loop closure. The shirt shall contain epaulets, badge eyelets with internal support strap and extra-long tails, so the shirt remains tucked securely.

4. The shirt may be customized with emblems, a cloth name tab, and come with a zipper option. There shall be one regulation Milwaukee Police Department should patch, supplied by the department, to be sewn on the upper left sleeve.

5. Standard Size Range:

Men's sizes:

Regular and Tall Length

Sleeve Length: 32 sizes 14.5-17

Sleeve Length: 33 sizes 14.5-18.5

Sleeve Length: 34 sizes 15.5-18.5

Sleeve Length: 35 sizes 15.5-19.5

Sleeve Length: 37 sizes 16.5-19.5

Women's sizes:

Regular Length

30 32 34 36 38 40 42 44 46 48

C. Patrol Uniform Shirt – Male and Female

1. Shell Fabric: 10.0 – 10.5oz per square yard plain weave in a 75 polyester/25 wool blend. Side panel should be made of a breathable, four-way stretch, 6 oz. Nylon with Lycra mesh technical knit with high abrasion and pill resistance. The garment must be machine washable.
2. Color: Dark Navy
3. Design and Construction: Long sleeved uniform shirt with a stretch side panel that continue under the arms for an improved fit. Five crease military style with permanent sewn in creases. The collar must be a top fused banded dress collar and the pockets mitered and pleated, with scalloped flaps, and allow a pen opening in left and right pocket and a hook and loop closure. The cuffs shall be secured with two buttons, and the shirt shall contain epaulets, badge eyelets with internal support strap and extra-long tails, so the shirt remains tucked securely.

Short sleeved uniform shirt with a stretch side panel that continue under the arms for an improved fit. Five crease military style with permanent sewn in creases. The collar should be a convertible sports collar and the pockets mitered and pleated, with scalloped flaps, and allow a pen opening in left and right pocket and a hook and loop closure. The shirt shall contain epaulets, badge eyelets with internal support strap and extra-long tails, so the shirt remains tucked securely.

4. The shirt may be customized with emblems, a cloth name tab, and a zipper option. There shall be one regulation Milwaukee Police Department shoulder patch, supplied by the department, to be sewn on the upper left sleeve.
5. Standard size range:

Men's sizes:

Regular and Tall

Long Sleeved

Sleeve Length: 32 sizes 14.5-17

Sleeve Length: 33 sizes 14.5-18.5

Sleeve Length: 34 sizes 15.5-18.5

Sleeve Length: 35 sizes 15.5-19.5

Sleeve Length: 37 sizes 16.5-19.5

Short Sleeved

S - 5XL

Regular and Tall

Women's sizes:

Regular Length

Long Sleeved / Short Sleeved

30 32 34 36 38 40 42 44 46 48

D. Turtleneck/ Mock Turtleneck

1. Machine washable jersey knit fabric composed of a cotton/lycra blend
2. Collar: Turtleneck – Approximately 4 to 5" tall, jersey knit fabric composed of cotton/ lycra blend. Mock turtleneck 1.75 inches tall (plus or minus .25 inches) cotton/lycra blend.
3. Color: Black
4. Emblem: Shirt shall have embroidered on the collar a reduced replica of the Milwaukee Police badge, silver for police officers and sergeants, gold for lieutenants, captains, deputy inspectors, inspectors, assistant chiefs and chief. The initials M.P.D. shall be embroidered to the right of the badge (when looking at the badge) using the same colored thread as used for the badge. Badge shall be

- positioned one inch to the rights (when looking at the badge) from the center of the shirt front. Sample of embroidered badge and initials must be submitted to the Director of the Training Academy for final approval by vendor prior to embroidery of turtlenecks/mock turtlenecks.
5. Other: The turtleneck/ mock shall be a close fitting pullover style with set in shoulder seams reinforced with specified tape. The collar and cuffs should be rib knit with lycra.
 6. Size: Regular and tall sizes; unisex regular length and long length: XS-3XL

BALLISTIC VEST OUTER CARRIER

1. Shell Fabric: 7.5 oz per linear square yard plain weave in a 75/25 poly wool. The garment must be machine washable and a wool blend provides user comfort, uniform appearance, durability and easy care.
2. Breathable four way stretch, 5.5 oz nylon with Lycra mesh technical knit with high abrasion, pill resistance and anti-microbial finish.
3. Trim: Mesh lining is 100% polyester mesh, and interlining of the body must be 100% polyester, Front placket 50% polyester and 50% cotton. The body binding is self-fabric, the shoulder binding is 100% Lycra, the hem binding is 100% nylon, and the hem facing is 100% nylon tipstop with honeycomb printed back. The buttons must be melamine, 20 ligne, and match the shell fabric.
4. Design and Construction: Vest with shaped stretch side panels that have the option to secure with a two way zippered single welt side opening or with Velcro. There are five military style creases stitched to the front and back as well as pockets that are mitered and pleated, with scalloped flaps, and allow a pen opening in left and right pocket and a hook and loop closure. The vest shall contain epaulets, badge eyelets with internal support strap.
5. The carrier may be customized with a cloth name tab and badge patch.
6. The standard size range is unisex.

2XS, XS, XS/ S, S/M, M, M/L, L, L/XL, X/L-6XL
7. It is required that the outer vest carrier be the same brand and color as the uniform shirt for continuity of appearance as well as to maintain a professional appearance. In addition, it must be able to accommodate differing types and brands of body armor.

NOTES:

- It should be stressed that any bids are from a vendor that has an online order option.